



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

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D145-762-053
Job Sheet 179501



Part No: D145-762-053

Job Qty: 2 ea

Part Name: Replacement Wearplates for Standard Skid tubes Fit LH or RH



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 6/19/18

Job Tracking No:

Due Date: 6/26/18

Created By: Jesse White

Type: SOLD

Description:

Note: DWG REV E IPP REV:A 13.04.24 NEW ISSUE DD VERF:JLM IPP REV:B 13.11.14 AS PER IIN REV:C DD VERF:JLM IPP REV:C 14.11.24 as per ecn14-654/chg003 DD VERF:JLM IPP REV:D 15.06.11 IIN REV:D DD VERF:JLM IPP REV:E 16.02.05 IIN REV:E (ecn16-514) DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	6/26/18	6/26/18	0.00	0.00	Start Up Stores/Pkg-1		JUN 26 2018
110	Packaging	2 pcs	6/26/18	6/26/18	0.00	0.00	Packaging1-1		
120	QC	2 pcs	6/26/18	6/26/18	0.00	0.00	QC4		JUL 01 2018
130	Packaging	2 pcs	6/26/18	6/26/18	0.00	0.00	Packaging3-1		
135	DC	2 pcs	6/26/18	6/26/18	0.00	0.00	DC		
140	QC21-FG	2 Ea	6/26/18	6/26/18	0.00	0.00	QC21		JUL 03 2018

Part Op 110 - Pick Kit

Descriptions: 120 - QC4- 100% Inspect kits for completeness

130 - Identify as per dwg & Stock Location: _____ Identify and pack for shipping as per PPP D145-762-053

Location: _____

135 - Document Control Photocopy bluefile & type labels per PPP D145-762-053 CHG004

140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4C42A	Bolt	4 Ea (2 ea)	90-Start up Operation	5075172
AN4C43A	Bolt	8 Ea (4 ea)	90-Start up Operation	5047243
D4682-041	Wearplate Assembly	2 Ea (1 ea)	90-Start up Operation	5041102 x 1 5068677 x 1
D4682-043	Wearplate Assembly	2 Ea (1 ea)	90-Start up Operation	5084524
D4682-7	Wearplate	2 Ea (1 ea)	90-Start up Operation	5069194
D4764-1	Bushing	24 Ea (12 ea)	90-Start up Operation	5068112 x 5068112
MS21043-4	Nut	12 Ea (6 ea)	90-Start up Operation	5062246

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4C42A	4	27	0
	AN4C43A	8	38	0
	D4682-041	2	5	0
	D4682-043	2	0	0
	D4682-7	2	7	0
	D4764-1	24	38	0
	MS21043-4	12	597	0



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Container No: S088669



Part: D145-762-053

Job No: 179501

Serial No/Batch: S088669

Revision:

Inspector:

Exp Date:

Instructions:

Date: 07/03/18

705
51
708

Change Record

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Part Number: **D145-762-053**

Description: REPLACEMENT WEARPLATES (STD SKIDTUBE)

[illegible]